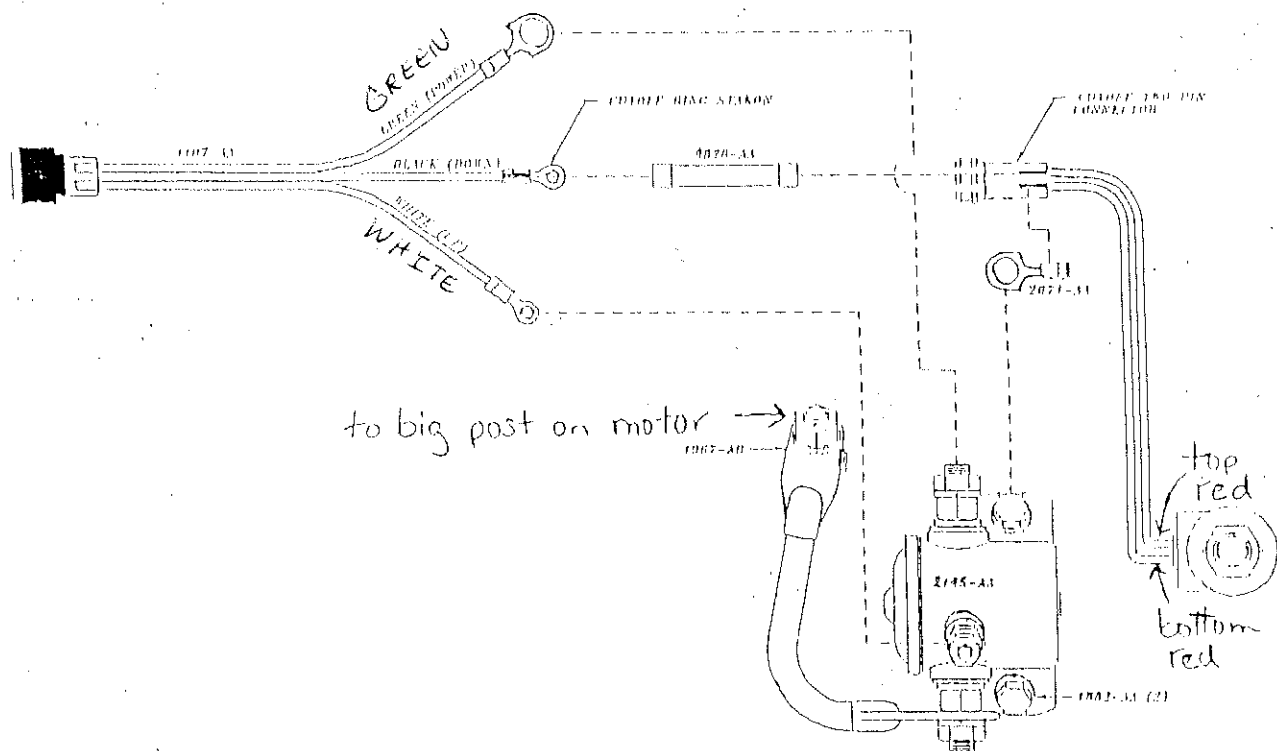


INSTRUCTIONS FOR K-296

CONVERSION FROM 12V SMART START TO STANDARD 12V START SWITCH

WIRING DIAGRAM



1. CHECK THAT KIT CONTAINS THESE ITEMS:

QTY	DESCRIPTION
2	1882-AA MOUNTING SCREW
1	1967-AB TERMINAL STRAP
1	2071-AA RING STACKON

QTY	DESCRIPTION
1	2145-AA 12V START SWITCH
1	4107-AA WIRING ASSEMBLY
1	4828-AA SPLICE CONNECTOR

ASSEMBLY INSTRUCTIONS:

- DISCONNECT SMART START SWITCH BY UNPLUGGING CHINESE CONNECTORS.
- REMOVE (2) MOUNTING SCREWS AND SMART START SWITCH FROM MOTOR THEN DISCARD.
- ASSEMBLE 2145-AA 12V START SWITCH TO MOTOR WITH (2) MOUNTING SCREWS AS SHOW
- ASSEMBLE ELECTRIC TERMINAL STRAP AS SHOWN.
- CUTOFF RING STACKON ON 4107-AA WIRING ASSEMBLY AND STRIP WIRE LEAD BACK 3/8"
- CUTOFF TWO PIN CONNECTOR ON SOLENOID COIL AND STRIP WIRE LEADS BACK 3/8"
- INSERT BLACK WIRE LEAD FROM 4107-AA WIRING ASSEMBLY INTO ONE END OF 4828-AA SPLICE CONNECTOR AND CRIMP.
- INSERT TOP RED WIRE LEAD FROM SOLENOID COIL INTO THE OTHER END OF 4828-AA SPLICE CONNECTOR AND CRIMP THEN APPLY A HEAT SOURCE TO SHRINK SPLICE CONNECTOR
- INSERT BOTTOM RED WIRE LEAD FROM SOLENOID COIL INTO 2071-AA RING STACKON AND CRIMP.
- ATTACH WIRING ASSEMBLY PER ABOVE DIAGRAM.